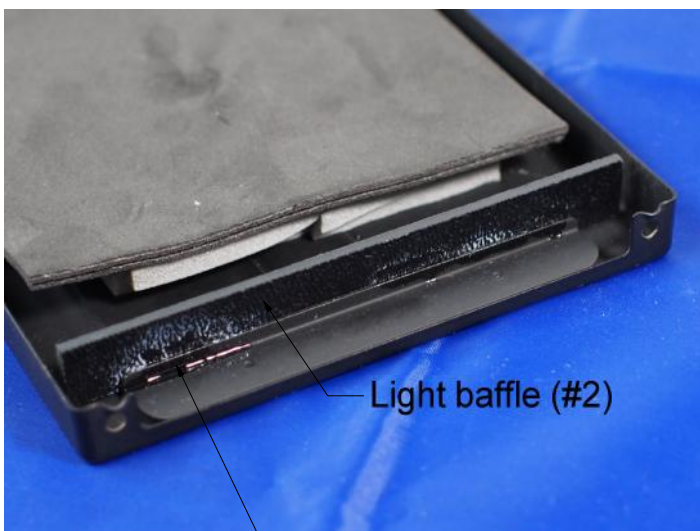


All parts glued in place with super glue.



Glue light baffle against existing lip at 90 degrees to back cover.

